Helping Make Products Better™



JONCRYL® 537

Key Features & Benefits

- Alkali and Detergent Resistance
- Adhesion Vinyl and Polyolefins
- Good Balance of Resistance and Resolubility

ALKALI RESISTANT ACRYLIC POLYMER EMULSION

General Information

Typical Physical Characteristics

Appearance	Translucent Emulsion
рН	9.0
Non-Volatile (%)	46
Viscosity (cps)*	150
Density (g/cm³, 25 °C)	1.05
Tg (°C)	44
Acid Number (NV)	40
Molecular Weight (Mw)	>200,000
Freeze/Thaw Stable	Yes
Minimum Film Forming Temp. (°C)	42
Total VOC (wt. %)	0.8

These typical values should not be interpreted as specifications

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JONCRYL® 537 is a Rheology Controlled (RC), non-film forming, acrylic emilsion that can be coalesced to form an alkali and detergent resistant film for inks and coatings. In addition, the unique properties of this polymer include gloss and adhesion to flexible substrates such as vinyl and polystyrene when formulated with the proper coalescing solvents.

starting point formulations:

Overprint Varnishes:

JONCRYL 537 is an essential component of overprint varnishes that require high gloss, alkali, detergent, and water resistance.

	Alkali Resistant Overprint Varnishes			
E-seri	es glycol ether	P-series glycol ether		
JONCRYL 537	83.6	80.6		
(EB) Ethylene Glycol Monobutyl Ether	6.5			
(DB) Diethylene Glycol Monobutyl Ether	1.9			
(PnB) Propylene Glycol n-Butyl Ether		6.3		
(DPnB) Dipropylene Glycol n-Butyl Ethe	er	1.8		
Wetting Agent	0.4	0.4		
Dry Wax	1.0	1.0		
Defoamer	0.1	0.1		
Water	<u>6.5</u>	<u>9.8</u>		
Total	100.0	100.0		

NV%	39.5	38.1
Initial Viscosity, cps	260	240
pH	9.1	9.2

Glycol ethers and crosslinkers such as zinc oxide solution should be added slowly while mixing to avoid shocking the system.

Finished Inks Recommendations:

- Surfactant based pigment dispersions should be utilized to make alkaline resistant inks. Dispersions utilizing JONCRYL 56 or other acrylic resins may also be used in inks let down with JONCRYL 537, however the alkaline resistance will be adversely affected.
- The addition of a small amount of amine such as monoethanolamine (MEA) or dimethylethanolamine (DMEA) will increase resolubility on the press and promote release from the anilox cells but will also have an impact on final alkali and water resistance.

Solvent Compatibility:

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	9:1 Dilution*		3:1 Dilution**	
Solvent	Initial	7 Days	Inital	7 Days
Water	35	35	20	15
Isopropanol	225	210	80	80
Normal Propanol	350	325	125	120
Diethylene Glycol Monoethyl Ether (Carbitol)	110	105	80	85
Ethylene Glycol Monobutyl Ether (EB)	630	780	260	280
Diethylene Glycol Monobutyl Ether (DB)	355	375	140	155
Dipropylene Glycol Methyl Ether (DPM)	110	120	90	90
Dipropylene Glycol Propyl Ether (DPnP)	525	445	1360	1240
Propylene Glycol n-Butyl Ether (PnB)	3000	2700	8400	8000
Dipropylene Glycol n-Butyl Ether (DPnB)	1720	2600	2500	gel
Tripropylene Methyl Ether (TPM)	150	160	165	150
Ethylene Glycol Monopropyl Ether (EP)	280	290	210	200
N-Methyl-2-Pyrrolidone	80	90	55	55
Texanol	1480	1160	gel	gel

^{* 90} parts JONCRYL 537 / 10 parts solvent

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^{** 75} parts JONCRYL 537 / 25 parts solvent